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Functionalised microwave sensors for real-time monitoring of copper and zinc concentration in mining-impacted water

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Abstract

Microwave spectroscopy has been identified as a novel and inexpensive method for the monitoring of water pollutants. Integrating microwave sensors with developed coatings is a novel strategy to make the sensing system more specific for a target contaminant. This study describes the determination of copper and zinc concentration in water in both laboratory-prepared and acquired mine water samples from two abandoned mining areas in Wales, UK. Uncoated sensors immersed in samples spiked with 1.25 mg/L concentrations of copper and zinc, using the standard addition method, were able to quantify the concentration at 0.44 GHz with a strong linear correlation ($R^2=0.99$) for the reflection coefficient magnitude ($|S_{11}|$). Functionalised microwave sensors with L-cysteine, chitosan and bismuth zinc cobalt oxide-based coatings have shown improvement in the sensing performance. Specifically, the linear correlation at 0.91–1.00 GHz between $|S_{11}|$ and a polluted water sample spiked with Cu showed a higher ($R^2=0.98$), sensitivity (1.65 Δ dB/mg/L) and quality factor (135) compared with uncoated sensors ($R^2=0.88$, sensitivity of 0.82 Δ dB/mg/L and Q-factor 30.7). A Lorentzian peak fitting function was applied for performing advanced multiple peak analysis and identifying the changes in the resonant frequency peaks which are related to the change in metal ion content. This novel sensor platform offers the possibility of in situ monitoring of toxic metal concentrations in mining-impacted water, and multiple peak features, such as area, full width half maximum, centre and height of the peaks, have the possibility to offer higher specificity for similar toxic metals, as between copper and zinc ions.

Keywords Planar electromagnetic sensors · Coatings · Standard addition method · Chelating polymers · Lorentzian peak curve fitting · Heavy metals

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Introduction

Metal pollution and monitoring challenges

Mining is an important contributor to global wealth (Younger et al. 2002). However, metal and mineral extraction generates huge quantities of waste rich in potentially toxic elements, including metals, that can impact the ecosystem and human health (Byrne et al. 2018; Wolkersdorfer 2008). The major mechanisms associated with the mobilisation of metal ions in mining areas are: (i) the oxidation and consequent hydrolysis of sulphide minerals in mine waters (Johnson 2003), (ii) the leaching from deposits of mine tailings (Perkins et al. 2016) and (iii) fluvial transport of mobilised metals from headwater catchments to coastal areas (Mayes et al. 2013).

Copper (Cu) and zinc (Zn) are among the most common toxic elements associated with mine wastes and have been widely documented to cause significant pollution of water



resources (Environment Agency 2008). They are essential elements for living organisms, but high concentrations, especially with long-term exposure, can generate significant health problems, such as respiratory, gastrointestinal and neuronal disorders (Agency for Toxic Substances and Disease Registry (ATSDR) 2004). For this reason, the EU Water Framework Directive (EU WFD) and the US Environmental Protection Agency (US EPA) have developed environmental quality standards (EQS) that specify that the concentration of dissolved Cu and Zn in freshwater should not exceed 28–34 $\mu\text{g/L}$ and 125–210 $\mu\text{g/L}$, respectively (UK Technical Advisory Group on the Water Framework Directive 2008; United States Environmental Protection Agency 1986). Globally, Cu and Zn concentrations in mine water range from < 0.01 to 10 mg/L (Byrne et al. 2012). In the UK, 9% of rivers in England and Wales are at risk of exceeding this threshold (Environment Agency 2008). For instance, Parys Mountain copper mine, in Anglesey, is the single largest contributor of Cu to the Irish Sea, with Cu concentrations in excess of 3–20 mg/L (Dean et al. 2013). Thousands of abandoned mining areas need to be monitored in more detail for better prioritisation of effective remedial actions (Environment Agency 2012).

The current standard methods for quantifying the concentration of toxic metals in water are laboratory-based and involve collected samples being analysed by inductively coupled plasma optical emission spectrometry (ICP-OES), inductively coupled plasma mass spectrometry (ICP-MS), atomic absorption spectroscopy (AAS) and neutron activation analysis (NAA) (Bansod et al. 2017). Although these techniques are highly sensitive and versatile in terms of the simultaneous determination of multi-elements in complex matrices, they are not able to provide in situ, real-time and low-cost metal concentration data required by regulators and mining companies to monitor and protect water resources (Shukla et al. 2018).

There have been major advancements recently in technologies for in situ metal concentration monitoring, mostly based on the following technologies: voltammetry (Holmes et al. 2018; Wu et al. 2019), aptasensors (Varun and Daniel 2018), near infrared (Iqbal et al. 2017), fluorescence and colorimetric (Guo et al. 2019; Tan et al. 2016), colorimetric microfluidic (Xie et al. 2019), optical fibre-based sensors (Kopitzke and Geissinger 2014). Among existing commercial anodic stripping voltammetry (ASV)-based analysers, there are PDV6000*ultra* and Metalyser[®] Portable HM1000, developed by Trace₂O and Modern Water, respectively, that offers portability, multi-metal detection and relative fast measurement time (Barton et al. 2016). However, they require sample collection and pre-concentration, so they are not able to detect toxic metals in water directly for in situ measurements (Holmes

et al. 2018). Consequently, they cannot be installed as part of a remote monitoring system (Cases-Utrera et al. 2015).

One of the biggest challenges is therefore to develop novel technologies able to detect toxic metals continuously to minimise the impact of mining by increasing the scientific understanding of transport processes and by providing early warning of pollution episodes (National Academies of Sciences and Medicine 2018).

Microwave technology and water

Microwave spectroscopy has emerged in recent years as a novel monitoring technique in the food industry (Mason et al. 2016), healthcare (Wang 2018), sports science (Greene et al. 2019), structural analysis (Zarifi et al. 2018a) and water quality control (Korostynska et al. 2014). This wide range of applications is due to the adaptability of the sensing structure, which can include resonant cavities, horn antennas, transmission lines, waveguides, flexible and planar resonant sensors, depending on the form of the material under test (MUT).

Current research has demonstrated the possibility to determine the presence and concentration of specific components and pollutants in water, e.g. lead ions (Pb^{2+}) (Frau et al. 2018a), sugars (Harnsoongnoen et al. 2018), nitrates (Cashman et al. 2017), phosphate (Nag et al. 2019), antibiotics (Mason et al. 2018), silver materials (Ateeq et al. 2017), water in fuel (Andria et al. 2019), marine algae (Moejes et al. 2018), liquid mixtures, as acetone and water (Wei et al. 2018), ethanol and water (Salim et al. 2018; Wiltshire and Zarifi 2018).

The detection principle is based on the rotation and polarisation of the water molecules and other chemical compounds when an electromagnetic field is applied to a sample under test through a sensing structure. The reflected microwave signal varies with frequency due to the interaction of the electric field with the MUT because its conductivity and permittivity are frequency dependent. The electrical conductivity is the material's ability to conduct a current, while the permittivity is a measure of how an electric field affects a dielectric medium. The permittivity (ϵ) is a complex value characterised by a real (ϵ') and an imaginary (ϵ'') component (Korostynska et al. 2013). ϵ' depends on how electrical energy is stored by the material, while ϵ'' represents how this energy can be dissipated as heat (Jilani et al. 2012). The electromagnetic sensors output can be presented in terms of S-parameters. Measurements for a one-port configuration (e.g. reflection coefficient magnitude, as $|S_{11}|$) provide a spectral response that depends on the composition and concentration of the MUT.

Some of the advantages of this technique compared with optical and electrochemical methods are (i) the immediate measurement response when a water sample is in contact

with the EM field; (ii) its noninvasiveness, considering this is a field-propagation-based technique (Kölbl et al. 2018); (iii) its low power (1 mW) and measurement costs. Some of the disadvantages are related to the capability to detect every minor change in the MUT measurement, such as temperature and density (Al-Kizwini et al. 2013). Consequently, researching the causes of every change and assessing how to correct for them are fundamental steps for the application of this technology in the real world.

Between the numerous possible resonant structures, planar sensors have the potential to give high sensitivity and accuracy (Rahman et al. 2017). Moreover, they have the advantages of small size (from mm to cm), robustness and low-price fabrication. They are portable, light and practical for in situ and continuous monitoring, compared with resonant cavities and can be easily implemented with materials, as thin and thick films, microfluidic structures, etc. (Zarifi and Daneshmand 2016).

F-EM sensors

For a sensing platform to deliver high sensitivity (to detect low Cu concentration) and selectivity (to distinguish between similar metal ions), the integration of interface materials on planar sensors, such as polymers, nanotube, nanoparticles, nanorods, metamaterials, biomaterials, is a novel, attractive approach for microwave and impedance spectroscopy (Azmi et al. 2017; Ebrahimi et al. 2014; Zarifi et al. 2018b). The addition of materials on the sensing surfaces has been recognised as being able to improve resolution and specificity (Chen et al. 2012).

These functionalised electromagnetic (f-EM) sensors determine a more specific response thanks to the particular chemical or physical interactions between the materials and the target analyte under test. Screen-printing technology can be used to place thick films on planar EM sensors. The produced coatings have the advantage of being repeatable, reusable and can be prepared using a mixture of various materials, increasing the specific detection of compounds in complex water matrices (Frau et al. 2019b).

Polymers are able to improve the specificity, especially integrated with metal oxides (Graunke et al. 2018). Chelating polymers are able to interact with Cu ions, thanks to their hydroxyl and amine groups, which are reactive to Cu ions (Koneswaran and Narayanaswamy 2009; Ngah and Fatimath 2008). Metal oxides have high surface area, reactive sites and are able to adsorb toxic metals (Ugwu and Igbokwe 2019).

The aims of this paper are: (1) to demonstrate the feasibility of using microwave spectroscopy to quantify changes in Cu and Zn concentration in water using the standard addition method; (2) to evaluate the sensitivity for Cu ion concentration using the f-EM sensors based on mixtures of L-cysteine,

chitosan and bismuth cobalt zinc oxide; (3) to evaluate the selectivity for Cu and Zn as changes in spectral responses by applying a Lorentzian peak fitting function for multiple parameter peak analysis; (4) to measure mining-impacted water samples collected in stream water in the UK.

To achieve the investigation aims, this novel research was carried out between May 2018 and June 2019 in the engineering and chemical laboratories at Liverpool John Moores University (Liverpool, UK), where f-EM sensors and samples were prepared. Polluted samples were acquired from two mining areas in Wales (UK) during July 2018. These were then tested to evaluate the potential of this novel technology.

Materials and methods

Thick film preparation

In this work, 8-pair gold interdigitated electrodes (IDE) printed on PTFE substrates (Fig. 1a) were functionalised using a semi-automatic screen printer (Super Primex) as described by Frau et al. (2018b) with a paste mixture based on L-cysteine (168149 Sigma-Aldrich, 40%), chitosan (448869 Sigma-Aldrich, 40%) and bismuth cobalt zinc oxide (631930 Sigma-Aldrich, 10%) (acronym: L-CyChBCZ). These materials, in powder form, were mixed with 7.7% of a binder, Butvar[®] B-98 (solid form, B0154 Sigma-Aldrich), and an adequate amount of a solvent, ethylene glycol butyl ether (liquid form, 579556 Sigma-Aldrich), to achieve the correct viscosity for screen printing (0.1 to 10 Pa s) (Prudenziati and Hormadaly 2012). Of the different paste mixtures tested, this was found to be the most promising for detecting toxic metals in water.

The f-EM sensors (Fig. 1b) were cured in an oven at 150 °C for 1 h between each of the 6 prints, before soldering

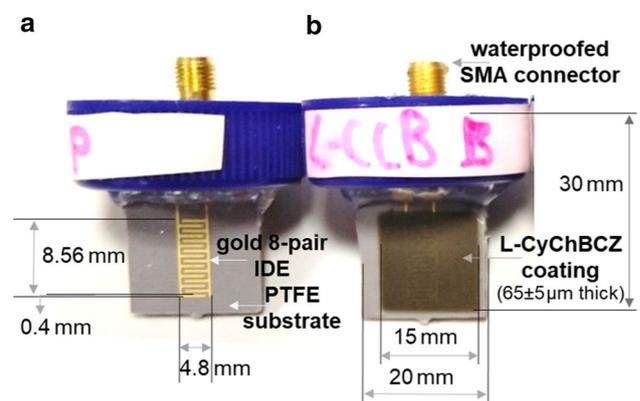


Fig. 1 **a** Uncoated gold 8-pair IDE sensors and **b** f-EM sensor based on L-CyChBCZ coating

to an SMA connector. The final thickness of the film, measured using a surface profiler (Taylor Hobson, Form Talysurf 120), was $65 \pm 5 \mu\text{m}$. The connectors were then waterproofed using a thermoplastic adhesive, consisting of ethylene–vinyl acetate (EVA) and terpene-phenol resin (TPR) (internal part), and silicone (external part) and embedded in 50-mL centrifuge tube lids.

The coatings were characterised before and after their interaction with Cu-contaminated water samples using a scanning electron microscope (SEM, model FEI, Quanta 200) and an energy-dispersive spectroscopy (EDS, model INCA-X-act, Oxford Instruments), connected to the SEM.

Water sample preparation and collection

Cu and Zn solutions were prepared using copper and zinc standards for ICP (68921 and 18562 Sigma-Aldrich, in 2% nitric acid, prepared with high-purity Cu and Zn metal, HNO_3 and water) by adding the required concentration in deionised water (DW). Simulated “unknown” samples with 3 (UNK3) and 0.2 (UNK0.2) mg/L of Cu and Zn, respectively, were prepared. Then, they were spiked using the standard addition method (as described in section *Adapted standard addition method*) to quantify the concentration of the spiked Cu and Zn samples in DW.

Four polluted samples (Frongoch Adit, Mill Race, Nant Ceunant and Parys Mountain Adit; respective acronyms: FA, MR, NC, PM) from two mining-impacted areas in Central (Wemyss mine) and North Wales (Parys Mountain) were collected and analysed. Rivers draining both mine areas have well-documented water quality problems and fail to meet EQS for Cu (Parys Mountain) and Zn (Parys Mountain and Wemyss) (Dean et al. 2013; Onnis et al. 2018).

Cu and Zn concentrations for these samples were analysed using an inductively coupled plasma mass spectrometry (ICP-MS, model 7900 Agilent Technologies). Electrical conductivity (EC), pH and temperature were measured using a multiparameter metre (model PCE-PHD 1, PCE Instruments). Temperature was also constantly monitored

using a digital and a noncontact infrared thermometer (model TM-902C Lutron and 830-T2 Testo, respectively), and the room was kept at a constant temperature of $20 \text{ }^\circ\text{C}$.

Reflection coefficient

The reflection coefficient magnitude ($|S_{11}|$) was measured between 10 MHz and 3 GHz using a vector network analyser (VNA), Rohde and Schwarz ZVA 24 VNA. Uncoated sensors (Fig. 2a) and f-EM sensors (Fig. 2b) were connected, through a coaxial cable (50Ω impedance) and SMA connectors using a one-port configuration, to the VNA with the output power set at 0 dBm, and the waterproofed sensing structure was immersed in the water solutions. The EM response was recorded continuously, and each measurement was repeated 5 times. Experiments were performed in a temperature-controlled environment ($20 \text{ }^\circ\text{C}$) to minimise outside influences.

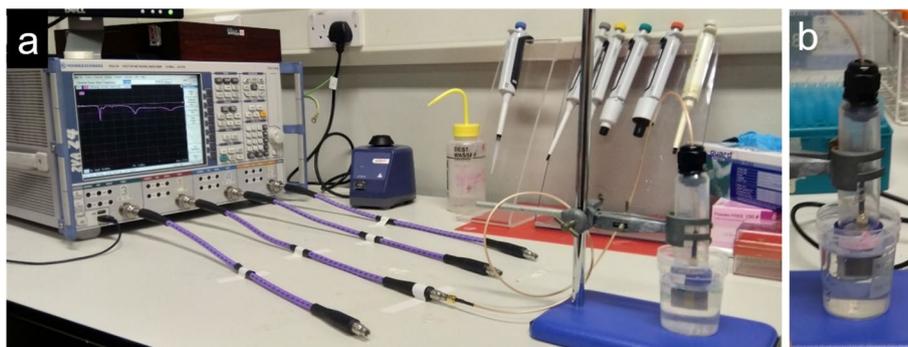
The sensing performances were evaluated by comparing responses between uncoated and coated sensors, analysing the R^2 , the coefficient of variation (CV, as the ratio of the standard deviation (SD) to the mean), the sensitivity for every 1 mg/L changes of Cu, the quality factor of the peaks (Q-factor) and the limit of detection (LOD). The sensitivity is equivalent to the slope of the calibration curve attained as $|S_{11}|$ versus Cu concentration (Rahman et al. 2018). The LOD was evaluated, as described by Salim and Lim (2018), using Eq. 1 which describes the smallest concentration of Cu that can be detected; the Q-factor is calculated using Eq. 2.

$$\text{LOD} = 3.3 \times \frac{(\text{SD of blank response})}{(\text{slope of calibration curve})} \quad (1)$$

$$Q = \frac{f_0}{f_{3 \text{ dB}}} \quad (2)$$

where f_0 is the centre of the peak and $f_{3 \text{ dB}}$ is the half-power bandwidth.

Fig. 2 a ZVA 24 connected through coaxial cables to an uncoated sensor and b an f-EM sensor based on L-CyChBCZ immersed in water for continuously monitoring the changes in Cu concentration



Adapted standard addition method

The standard addition method is a quantitative method for determining the concentration of an analyte in an unknown aqueous solution. The principle is based on the addition of the pollutant under test by multiple small and equal volumes to minimise the matrix effect which can interfere with the target analyte signal (Bader 1980). It is particularly important in the areas of instrumental methods, such as spectrophotometry, atomic absorption (AA) and electrochemistry, especially when complex matrices are analysed (Harris 2007). Using a linear calibration range, the response signal is directly proportional to the concentration (Bruce and Gill 1999). In this work, the standard addition method has been utilised with microwave spectroscopy for the first time.

The standard method was slightly modified, as the addition was performed continuously on the same sample, with the purpose of being able to evaluate the effective real-time change in the microwave responses related to the increase in the Cu content and to avoid small variations given by sample preparation. The change in $|S_{11}|$ response was monitored continuously. Once the resonant frequencies in the spectral response (between 0.01 and 3 GHz) were selected for Cu and Zn, a calibration curve was produced by using the $|S_{11}|$ signal for the known quantities of the chemical of interest. The ΔS_{11} of the blank response (the DW signal) was subtracted, and the linear regression was then plotted. The concentration of the unknown sample is determined using the slope and the intercept, which corresponds to the point at which the calibration plot crosses zero on the x-axis.

Equation (3) was applied for each addition:

$$\frac{C_x}{C_x + C_s} = \frac{|S_{11}|_{\text{for } x}}{|S_{11}|_{\text{for } x+s}} \quad (3)$$

where C_x and $C_x + C_s$ are, respectively, the concentrations of the pollutant without and with the standard addition, and $|S_{11}|_{\text{for } x}$ and $|S_{11}|_{\text{for } x+s}$ are the microwave signal of the solution alone and with the standard addition.

In this work, 40 mL of laboratory “unknown” samples, with concentrations of 3 (UNK3) and 0.2 (UNK0.2) mg/L of Cu and Zn, respectively, and an acquired sample (Frongoch Adit, FA) were spiked by adding 0.5 mL of 100 mg/L Cu or Zn solution which corresponded to an increase of 1.25 mg/L in metal concentration. DW samples were also spiked likewise with Cu, Zn and Cu + Zn (1:1) solutions. Other samples (FA + 0.2 mg/L of Cu and Zn) were prepared by dilution for measuring the decrease in concentration using the F-EM sensors.

Signal analysis

The spectral responses for the polluted water samples consist of a combination of peaks and troughs, both defined as *peaks* in this work. For more accurate identification of a specific metal in water sample under test, the full spectral response was analysed by fitting the $|S_{11}|$ responses using peak functions. This enabled the determination of multiple features for each individual peak, such as area, centre and height of the peaks. Moreover, if the spectral response is convoluted, with peaks which are superimposed upon one another, curve fitting is the best way to isolate peaks and define their specific characteristic (Meier 2005).

In the first instance, various Cu solutions were analysed and the $|S_{11}|$ responses were fitted using symmetric profiles, such as Gaussian, Lorentzian and Voigtian (a convolution between them). The most accurate peak fitting results were achieved, as highlighted in bold in Table 1, with the Lorentzian function for both the R^2 and Chi-square, which represents the adherence of the moulded cumulative fit peak and the goodness of fit. Lorentzian peaks have a far wider tail than Gaussian ones, so are more representative to the peaks shapes obtained with microwave spectroscopy.

The Lorenz peak function used is given in Eq. (4):

$$y = y_0 + \frac{2A}{\pi} \times \frac{w}{4(x - x_c)^2 + w^2} \quad (4)$$

where y_0 is the offset; x_c is the centre of the peak; w is the FWHM (full width at half maximum); and A is the area of the peak.

Consequently, the $|S_{11}|$ responses for the tested samples were fitted with the Lorentzian peak fitting function and multiple peak analyses were performed.

Results and discussion

Uncoated sensors and standard addition method

The uncoated sensors were immersed in the Cu and Zn samples and measured using the ZVA 24. The microwave response was able to determine the change of the metal content, for both metals, with the same reflection coefficient at the same frequencies, considering the similarity of these

Table 1 Comparison of peak fitting function performances

	Gaussian	Lorentzian	Voigtian
R^2	0.96 ± 0.02	0.99 ± 0.01	0.97 ± 0.01
Reduced Chi-sqr.	0.27 ± 0.08	0.06 ± 0.03	0.18 ± 0.08



metals. The results are illustrated in Fig. 3, where the left column describes the Cu response (a, b, c), and the right column the Zn response (d, e, f), for 3 and 0.2 mg/L, respectively. Thus, the magnitude of the reflection coefficient ($|S_{11}|$) showed a linear correlation particularly in the three resonant peaks located at frequencies < 0.8 GHz, namely 0.01, 0.44 and 0.76 GHz, as illustrated in Fig. 3a (for Cu) and d (for Zn). The peak located at 0.44 GHz (Fig. 3b and e) was

selected and used for quantifying the actual concentration of the samples. This peak was selected for its higher linear correlation ($R^2 > 0.99$), higher sensitivity (0.485 ± 0.003 dB for each 1 mg/L variation in Cu and Zn conc.) and low SD (RSD < 1%) compared with the other two peaks.

Notably, the resonant peaks that were produced at frequencies < 0.5 GHz have a lower dB as the metal concentration is increasing (the reflection decreases) compared

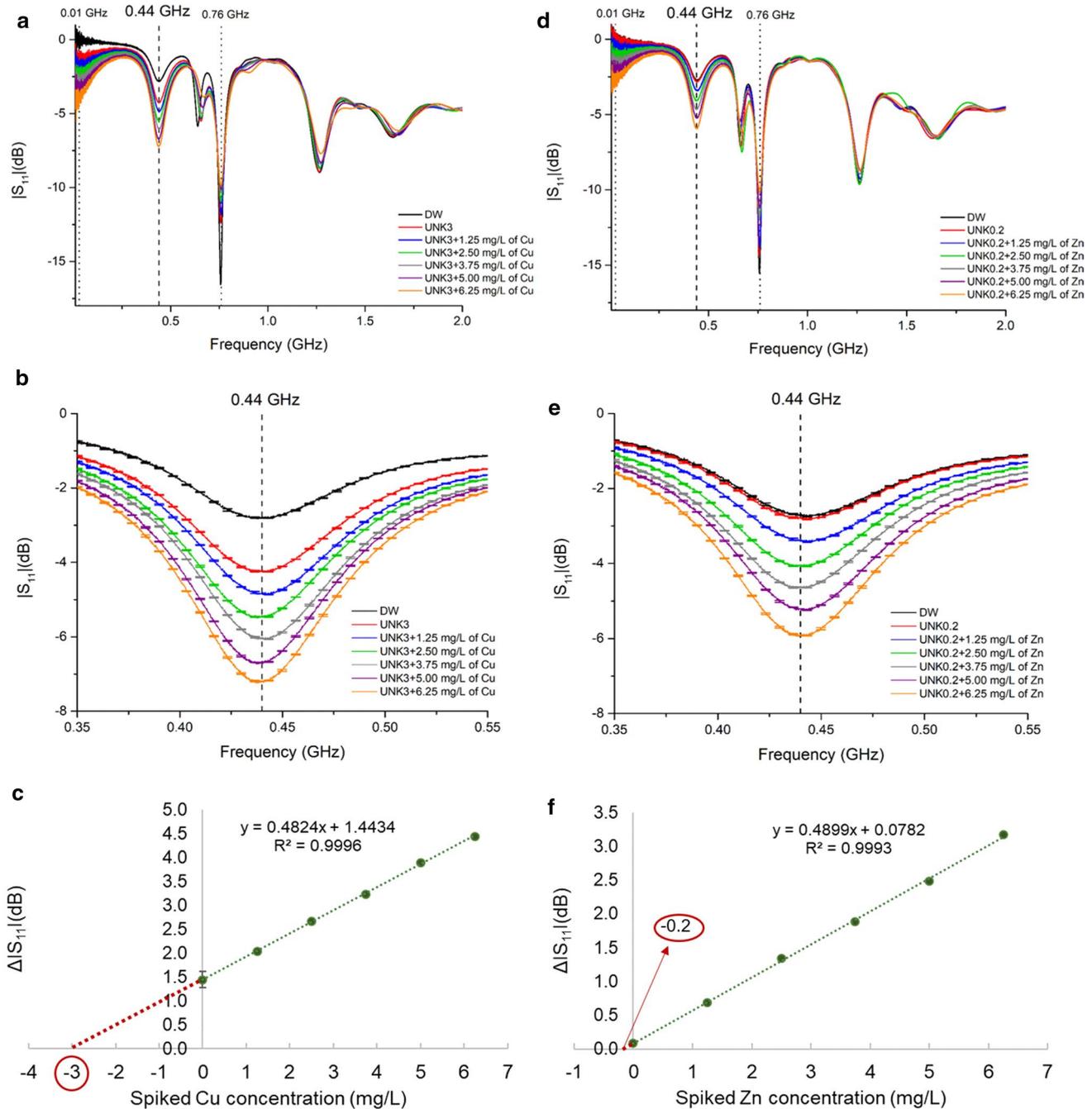


Fig. 3 **a** Spectral responses between 0.01 and 3 GHz for “unknown” Cu (UNK3 as 3 mg/L) solution, **b** magnification of the peak located at 440 MHz and **c** its calibration plot; **d**, **e**, **f** are the equivalent three graphs for “unknown” Zn (UNK0.2 as 0.2 mg/L) solution

to the peaks at frequencies > 0.5 GHz, where inversely a higher dB is noticed as the concentration increases (the reflection increases), for both linear and polynomial correlations. For instance, the peak located at 0.44 GHz is -4.2 dB for UNK3 + 1.25 mg/L of Cu and -7.2 dB for UNK3 + 6.25 mg/L; at 0.76 GHz the reflection coefficient is -11.9 dB for UNK3 + 1.25 mg/L of Cu and -9.8 dB for UNK3 + 6.25 mg/L.

By plotting the linear correlation, the concentrations of Cu and Zn were determined, confirming the fact that microwaves are able to measure the concentration of Cu and Zn continuously using the reflection coefficient, $|S_{11}|$. This value corresponds to the x-intercept of the linear correlation, resulting in 2.99 mg/L and 0.160 mg/L for UNK3 (Cu) and UNK0.2 (Zn) samples.

This study demonstrates the feasibility of the microwave response to detect the increase in metal content in water and to quantify its change. However, this experiment demonstrates the necessity of finding a solution for improving the specificity, as sensitivity and selectivity for metal ions detection, considering that the calibration curve is almost identical, demonstrating the need to find novel strategies for improving the discrimination between Cu and Zn. Although the concentration of these toxic metals was determined using a sensor immersed in water simulating the in situ monitoring, it is important to obtain a higher selectivity, considering that Zn and Cu have different toxicities in the environment.

The uncoated planar sensors used in this paper, specifically eight-pair gold IDE on PTFE substrates, have been shown to be able to distinguish changes in the cell concentration of *Tetraselmis suecica* (Moejes et al. 2018) at 4 GHz, and changes in Pb ions, detected at 2.5 GHz (Frau et al. 2018a). However, this sensing structure alone is not reliable for distinguishing such similar pollutants in water as Cu and Zn.

L-CyChBCZ coatings, standard addition method and field samples

More complex solutions were spiked using the standard addition method for evaluating the feasibility of using microwave rotational spectroscopy in the real environment by spiking a freshwater sample (FA) with Cu in the same manner as described in section *Adapted standard addition method*. These solutions were analysed using uncoated and coated gold IDE sensors with L-CyChBCZ-based films, for dipping in water.

Uncoated and coated sensors: a comparison

FA samples (Cu-free) processed with the standard addition method were analysed using (i) uncoated and (ii) screen-printed f-EM sensors, based on L-CyChBCZ film, and the

ZVA24. Their spectra are shown in Fig. 4a, b, respectively. The solid pink arrows (Fig. 4b) show the shift in spectral response through a higher frequency compared with Fig. 4a; the dashed violet arrows show how the spectrum changed due to the coating. Notably, the significant peaks that were identified at frequencies < 1 GHz, which reflect the changes in the reflection coefficient magnitude using the uncoated sensors, were shifted to higher frequencies. Namely, the peaks highlighted in Fig. 4a at 440 and 760 MHz shifted to 470 MHz and 0.92–1.00 GHz.

Moreover, the peaks produced at frequencies between 0.92–1.00 GHz and 1.8–2.3 GHz (indicated by the dashed violet arrows in Fig. 4b) were characterised by a bigger change due to the microwave signal reflection, with a higher dB variation (Δ dB) for Cu concentrations. This is probably caused by (i) a change in dielectric properties caused by the interaction of the Cu ions with the sensing material; (ii) the thickness of the coating itself (Chen et al. 2012).

The three peaks that are identified in the frequency range 0.01–1 GHz using uncoated and functionalised sensors

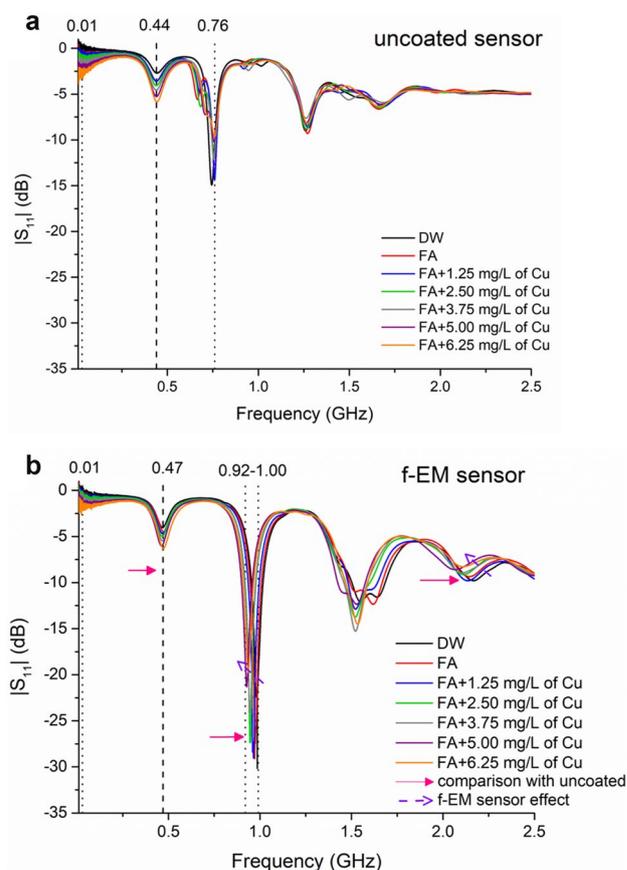


Fig. 4 **a** Spectral response measured using uncoated sensors and **b** f-EM sensors with L-CyChBCZ film for FA samples spiked with continual addition of +1.25 mg/L of Cu concentration and comparisons with Fig. 3a (solid pink arrows) and the effect of the coating (dashed violet arrows)

highlighted in Fig. 4a, b with dash vertical lines, pink and purple, respectively, are named as peaks 0, 1 and 2. The comparison between the sensing performances of the uncoated and coated sensors, for Cu concentration changes in spiked mine water samples by analysing these peaks, is summarised in Table 2. For each sensor and peak were found the R^2 , the CV, the sensitivity, the LOD and the Q-factor (described in section *Reflection coefficient*). The linearity of the sensing responses, sensor sensitivity and a high Q-factor are important factors for considering the sensing efficiency, as well as its combination with shifts in resonant frequency (Benkhaoua et al. 2016). The Q-factor for peak 0 at 10 MHz cannot be evaluated, as it is represented only the “extremity” of the peak. All these parameters can be improved by considering multiple resonant peaks in the spectral response of a f-EM sensor and between f-EM sensors based on diverse functional materials.

The linearity for peak 0 was higher ($R^2=0.97$) using the uncoated sensor. Also, the sensitivity (indicated by a steeper gradient) and Q-factor for both peaks 0 and 1 are higher using the uncoated sensors, with a smaller coefficient of variation and LOD compared with the f-EM sensors. However, the efficacy of the f-EM sensor at peak 2 (highlighted in bold in Table 2) is much higher compared with the uncoated sensor, with a higher linearity ($R^2=0.98$), sensitivity (1.651 dB changes for each mg/L change in Cu concentration) and Q-factor (135.5). Moreover, the low LOD (0.036 mg/L) demonstrates the prospect of detecting the Cu concentration in mine water just above the EQS established as the “safe limit” in freshwater (28–34 $\mu\text{g/L}$). Consequently, to obtain more precise measurements, to benefit from the good performance of each selected peak and to a more specific peak characterisation, can be advantageous to perform a multipeak analysis.

Lorentzian peak fitting function

For a closer spectral analysis of the samples under test, it is interesting to consider the entire spectrum. The combined response of multiple peaks allows “pattern recognition” for a specific pollutant, with an improvement in specificity. To accomplish this, spectra responses were fitted using the Lorentzian function, as described in section *Curve fitting*

function. An example is illustrated in Fig. 5, specifically for the sample FA + 1.25 mg/L of Cu. The multipeak analysis was performed, and the electromagnetic patterns were identified for all samples.

Six distinct peaks were identified for each sample. ΔS_{11} that is related to the small change in response at 0.01 GHz is considered “peak 0” as it is not a wide-ranging peak, and it was not possible to analyse all its features. Through this novel strategy it is possible to not only identify and characterise all the peaks, including those that overlapped (e.g. peaks 3, 4 and 5, Fig. 5), but also to investigate more parameters than just the centre of the peak (x_c) and its intensity (H), such as full width at half maximum (w) and the area of the peak (A). The fitting function converged and a Chi-square tolerance value of 1×10^{-6} was obtained.

Notably, the convoluted peak between 1.25 and 1.80 GHz encloses three distinct peaks which makes the apparent peak look irregular. Overlapping of individual peaks is common in vibrational spectroscopy such as middle infrared and Raman frequencies (Meier 2005). For microwave spectroscopy and f-EM planar IDE sensors this “phenomenon” mostly occurs at frequencies higher than 1 GHz.

The obtained parameters using the Lorentz function are plotted in the scatter graphs in Fig. 6. The most interesting data in terms of higher specificity for diverse Cu concentrations are highlighted with orange dotted circles. From the peak centre (x_c) graph (Fig. 6a), it is noted that some resonant peaks (peaks 2 and 6) are shifted to lower frequencies as the Cu concentration increases. Resonant frequency shifts combined with changes in other parameters enable the identification of Cu concentration in water at specific frequencies with improved specificity. This is related to the change in permittivity, especially at low frequency, due to the small size of the sensor (Benkhaoua et al. 2016). However, this is not valid for each peak, as only the shift of x_c at peaks 2 and 6 appears to be linearly related to Cu concentrations.

FWHM, A and H present similar behaviours for the 6 peaks (Fig. 6b–d). Notably, peak 5, which was part of the convoluted peak, was not distinguished for concentrations of Cu higher than +5 mg/L. Particularly, it is interesting as the values decrease for peak 1 located at 0.47 GHz when the Cu concentration increases and increase for peak 2 (0.92–1.00 GHz). Hence, peaks 2 and 6 drift to lower

Table 2 Summary of statistical information for 3 identified peaks (at frequency < 1 GHz) using uncoated (UNC) and f-EM sensors based on L-CyCHBCZ for a mine water sample (Frongoch Adit, FA) spiked with Cu using the standard addition method

	R^2		CV (dB)		Sensitivity ($\Delta\text{dB}/\text{mg/L}$)		LOD(3) (mg/L)		Q-factor(4)	
	UNC	f-EM	UNC	f-EM	UNC	f-EM	UNC	f-EM	UNC	f-EM
Peak 0	0.970	0.928	0.20	0.25	0.362	0.222	0.194	0.379	/	/
Peak 1	0.963	0.981	0.02	0.03	0.354	0.260	0.146	0.409	2.60	6.57
Peak 2	0.888	0.983	0.01	0.02	0.824	1.651	0.083	0.036	30.71	135.48

Fig. 5 Example of the Lorentzian peak fitting function for the sample “FA + 1.25 mg/L of Cu” showing an example of overlapped peaks

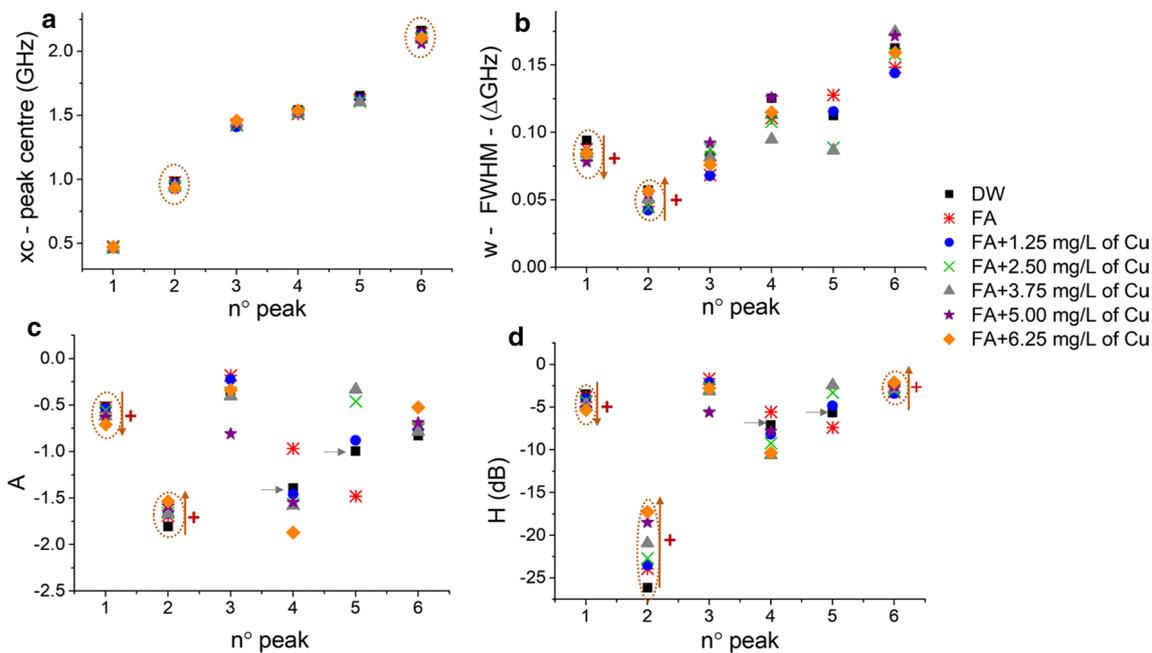
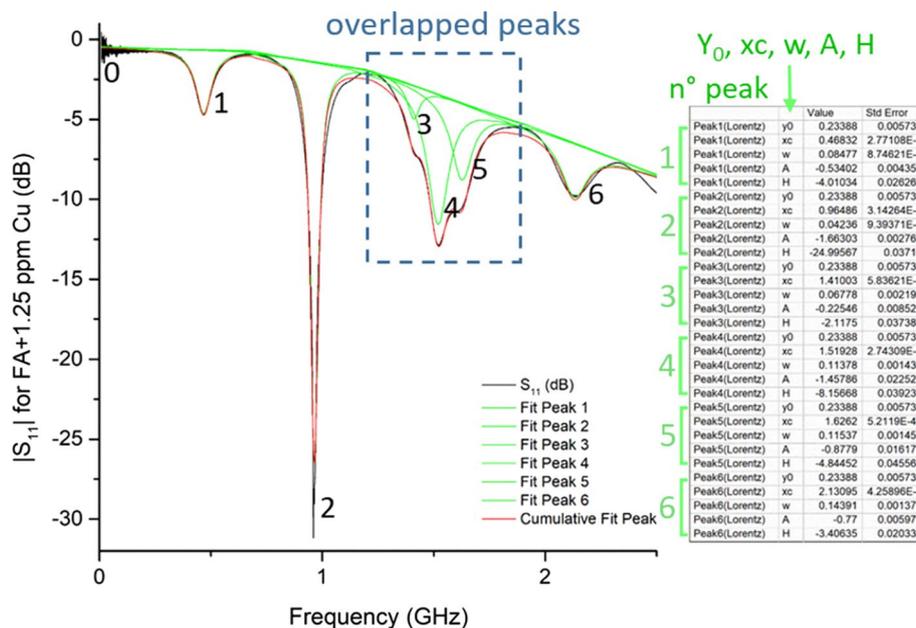


Fig. 6 Summary of peak parameters for Frongoch Adit sample spiked with the standard addition method, as **a** peak centre, **b** FWHM, **c** area and **d** height of the peaks determined by fitting the spectral responses

with Lorentzian function with underlined points using orange dotted circles, orange and grey arrows

frequency and decrease the $|S_{11}|$ value when the Cu concentration increases. The analysis of the various parameters measured for DW (grey arrows show some example), compared with the FA samples and its Cu additions, will help to identify the changes in spectral response that are related to the matrix composition.

Cu vs Zn

Inaccuracy of the sensing performance can be caused by the matrix of the sample and/or by the presence of other similar elements, ions or metals, which are detected at the same frequencies with the uncoated sensors and are likely to interact with the chelating polymers. Consequently, DW solutions spiked with Cu, Zn and both (1:1) were compared. The peaks were identified for all samples at similar frequencies (xc) with some shift for the peak that were separated in the convoluted one (peaks 3, 4 and 5). Figure 7a, b shows selected peak features (w and H) which compare the response for DW samples spiked with Cu, Zn, Cu + Zn and FA sample spiked with 0.2 mg/L of Cu and Zn (prepared by dilution). Peaks 1 and 2 show a good linear correlation (Fig. 7c, d) for both Cu, Zn and Cu + Zn, with a higher ($R^2=0.987$) for Zn at peak 1 and a higher ($R^2=0.983$) for Cu at peak 2. Although the reflection coefficient changes linearly at peaks 1 and 2, other

peaks can help to differentiate between Cu and Zn. As a matter of fact, the combined peak, which includes peaks 3, 4 and 5, present differences between the same concentrations of Cu, Zn and Cu + Zn (1:1). The divergences in other parameters (e.g. w) will allow a more selective identification and quantification of the specific metal under test. For example, it is notable how the FWHM of peak 6 (Fig. 7a) was more able to distinguish smaller concentration of Cu, Zn and both.

The results demonstrate the capability of the proposed f-EM sensor based on L-CyChBCZ for selectivity sensing potential of increasing and decreasing of Cu and Zn in mining-impacted water. The responses for similar concentrations of these two metals show high repeatability and the potential to differentiate between these two pollutants by analysing multiple peaks identified which are related to changes to metal concentration. Consequently, by combining the responses for multiple peaks and various peak parameters, the selectivity can be improved, although more data are necessary for developing mathematical functions for programmed discrimination and quantification of the toxic metals under test.

The f-EM sensors based on L-CyChBCZ were able to detect changes in Cu and Zn concentration, especially in frequencies < 2.5 GHz. The detection of Cu using microwaves was also demonstrated by Puangnermak and

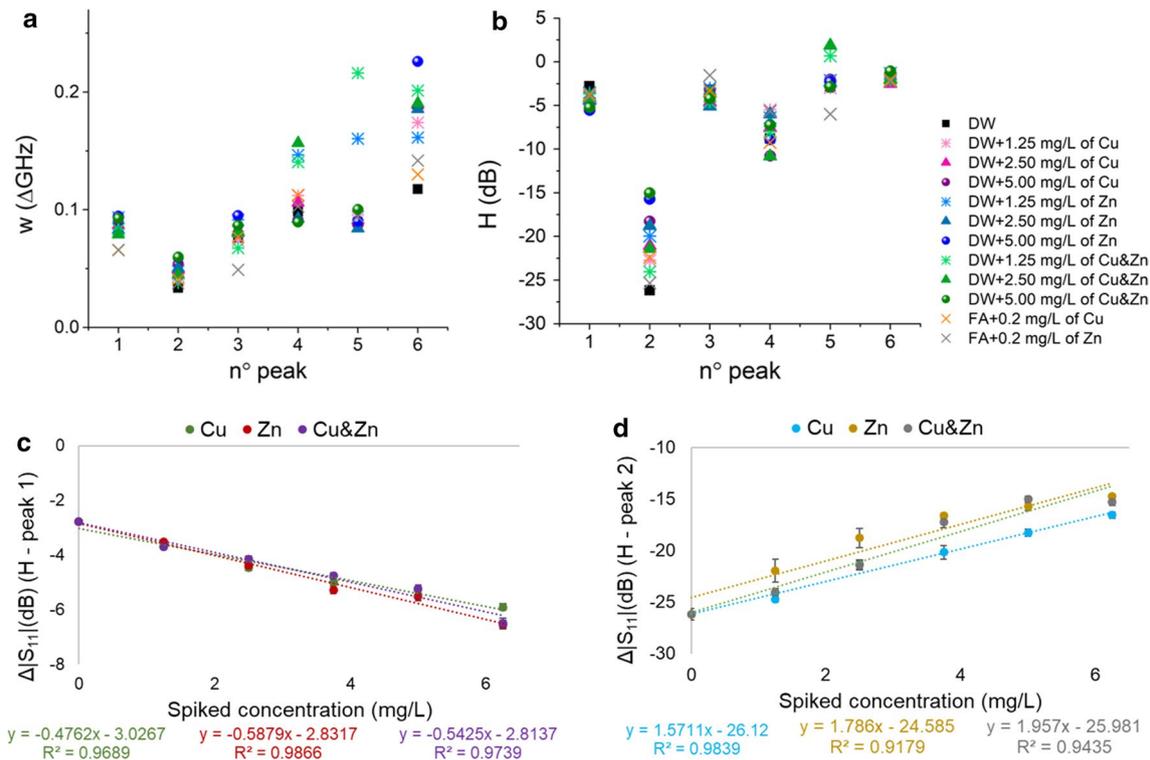


Fig. 7 Selected peak features (**a** w and **b** H) which show the comparison between Cu and Zn solutions; linear correlations for peaks 1 and 2 and H are shown in **c** and **d**

Chalermwisutkul (2014) using an open-ended coaxial structure, to be able to distinguish only between low (1 mg/L) and very high concentrations (100 and 1000 mg/L) and not changes in small concentration as is demonstrated in this paper.

SEM and EDS analysis

The interaction between Cu ions and the coating reached equilibrium after approximately 10 min, as shown in Fig. 8a from the S_{11} measurement against time using FA + 5.00 mg/L of Cu solution, indicating that stabilisation is reached. The presence of the copper on the sensing layer was confirmed by the SEM image (Fig. 8b) of the coating on the f-EM sensors using EDS analysis (Fig. 8d). This was expected due to the chelation with the amino and hydroxyl groups.

These changes reflect the variation in physical properties and the consequent change in complex permittivity due to the specific interaction between the Cu ions and the functional materials on the planar sensor, especially L-cysteine

and chitosan that chelate with Cu ions. Consequently, the sensing performance was improved by a modification of the spectral response and the increment of specificity (Bernou et al. 2000). Notably, the EM waves interact with each part of the sensor and the sensing response will depend on the permittivity change of each component, such as the sensor itself, the coating, the coating thickness, the chelated metal ions on the coating and the sample under test (Frau et al. 2019a). The f-EM sensors are not only detecting the metals which are chelated on the L-CyChBCZ substrate, and which generate a variation in the spectral response, but also the overall change in the sample under test. Consequently, if there is an increase or decrease in metal concentration, the sensor would rapidly detect this change, despite the metals which chelate with the coating material.

The f-EM sensors demonstrated in this work seem to be reusable and recoverable. After washing, the f-EM returns to its baseline spectrum (defined as air spectrum) in less than 2 min (Fig. 8c). However, the SEM used was not sensitive enough for quantitatively determining the Cu concentration in the coatings as a function of the concentration of the

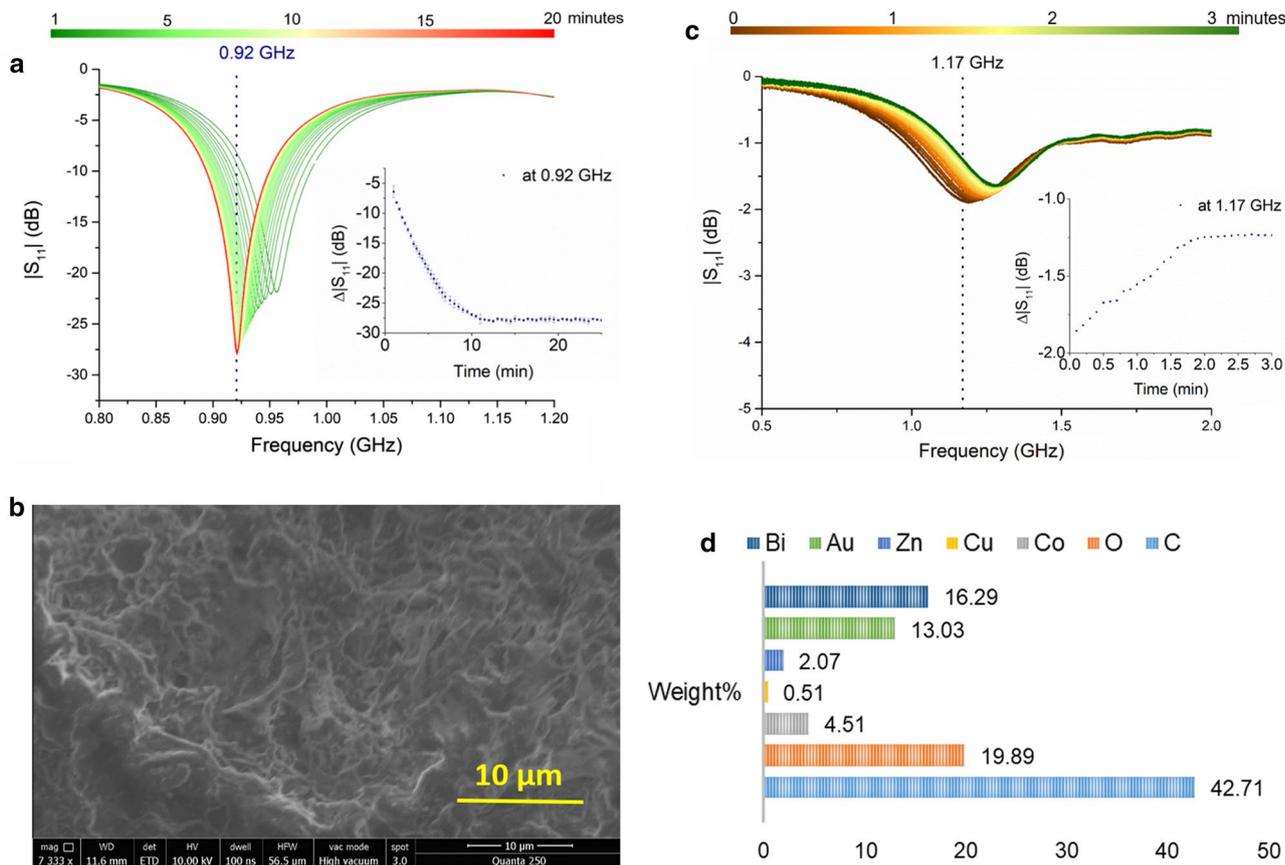


Fig. 8 a S_{11} measurement by time, b scanning electron micrograph of the SEM image, c the recovery time of the sensor after washed returning to its baseline level and d EDS analysis showing the weight

percentage of the elemental composition of the L-CyChBCZ coating after the interaction with a Cu solution, on the IDE

sample or characterising the effective interaction between the sample and the materials. The Zn was also part of the coating materials, so it was difficult to quantify. Further work will be required using more sensitive techniques, such as X-ray photoelectron spectroscopy (XPS) analysis.

Feasibility of differentiating mining-water samples

The samples FA, MR, NC and PM, collected and named as described in section *Water Samples*, were measured using f-EM sensors based on L-CyChBCZ coatings. The metal concentrations, pH and conductivity of the four mining-water samples collected in the two mining area in Wales

Table 3 Metal concentrations and physicochemical parameters for the four samples collected in two mining areas in Wales (UK)

	Cu (mg/L)	Zn (mg/L)	pH	EC (μS/cm)
FA	<0.001	9.27	6.65	175.1
MR	<0.001	5.87	5.94	89.6
NC	<0.001	2.94	7.21	118.0
PM	9.31	10.5	2.44	5700

were analysed using an ICP-MS, and EC and pH probes are described in Table 3. The samples were analysed at a constant temperature (18.5 °C).

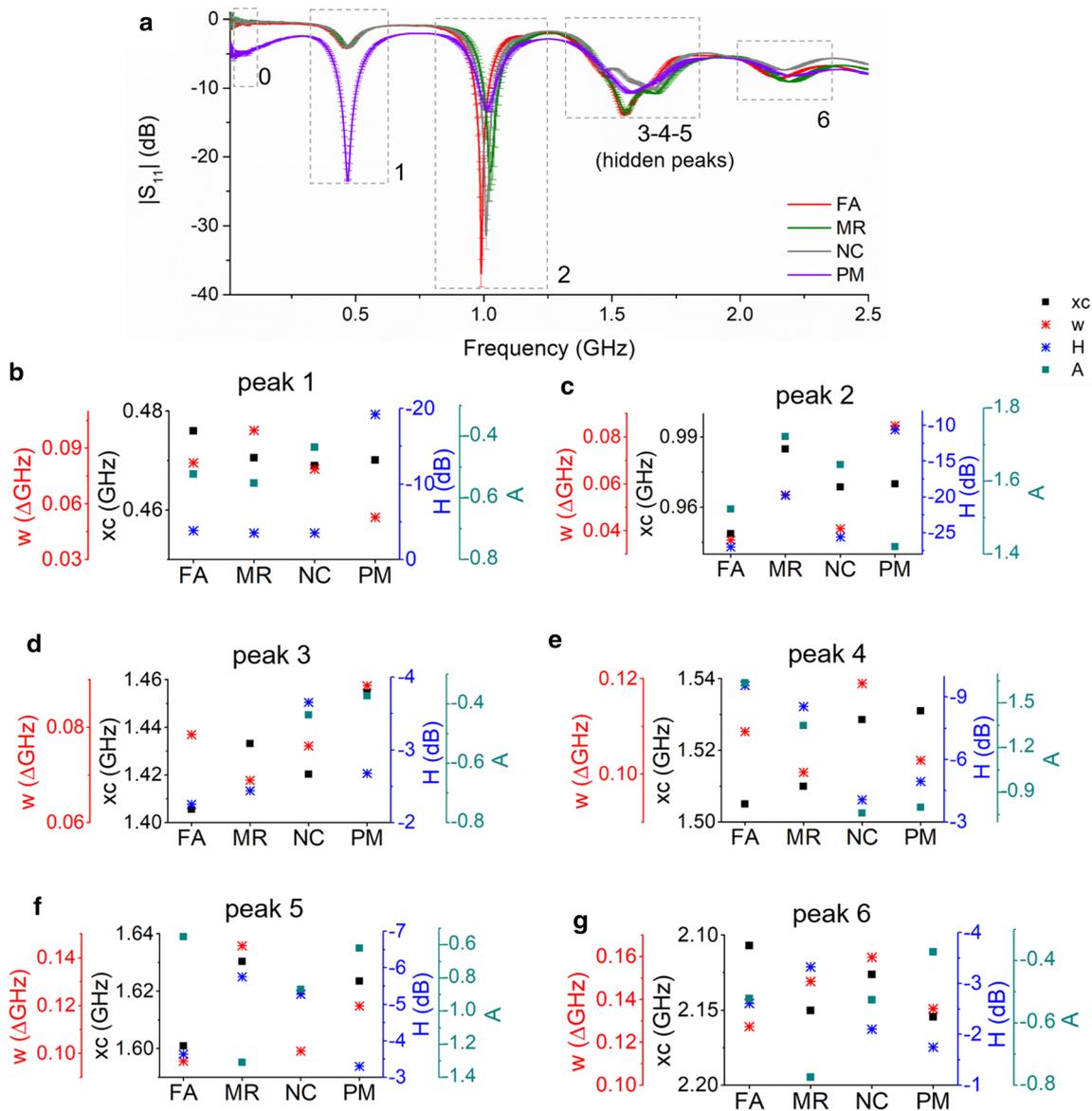


Fig. 9 a Real-mine water samples output analysed using f-EM sensors based on L-CyChBCZ-based coatings and their peak properties comparison at b peaks 1, c 2, d 3, e 4, f 5 and g 6

Their spectral responses with error bars are shown in Fig. 9, which shows high repeatability with a CV < 0.05 dB for all the measurements. Six peaks were identified for each sample, which corresponds with the location (xc) of the peaks identified for the laboratory-prepared solutions. Some minor shifts were noticed and can likely be attributed to interference caused by the diverse water matrix. Peaks 0, 1 and 2 reflect the same general spectral behaviour identified for the FA sample series (Fig. 9 a), with major peaks which change with sample composition that are identified at 0.01–0.05, 0.44–0.47 and 0.92–1.00 GHz. A lower $|S_{11}|$ value for peaks 0 and 1 should reflect a higher Cu and Zn concentration, while for peak 2, a higher value corresponds to a higher concentration. That was perfectly reflected by the peaks located at < 1 GHz for the PM samples, where the Cu contamination is a severe problem (Dean et al. 2013). The Lorentz peak fitting function and the peak features are shown in Fig. 9 b, c, d, e, f, g for peaks 0, 1, 2, 3, 4, 5 and 6.

The calibration equation obtained in section *Cu vs Zn* was tested using real water samples. Results show that peaks 1 and 2 can differentiate the pollution level, such as which sample is more or less polluted, but more data integration is necessary for a more specific quantification and qualification of toxic metals in mining-impacted waters. Specifically, FA shows Cu concentration of 1.13 mg/L and 1.21 mg/L at peaks 1 and 2, respectively; MR shows 1.05 and 3.8 mg/L of Cu at peaks 1 and 2; NR shows 1.04 and 0.22 mg/L of Cu at the same peaks; and PM shows 34.0 and 10.2 mg/L. The concentration of Zn was quantified at peaks 1 and 2, respectively, at each sample as follows: for FA 1.2 and 1.4 mg/L; for MR 1.2 and 2.7 mg/L; for NC 1.2 and 0.6 mg/L; and for PM 27.9 and 7.8 mg/L. Although the measured concentrations were not specific, the sensors were able to qualify the pollution level, as is notable comparing results with Table 3. This is because the linear correlation for Cu, Zn and Cu + Zn at peaks 1 and 2 is comparable; thus, they can interfere with each other. Even if the microwave spectrum generated by F-EM sensors which interact Cu and Zn samples is different in distinct parts of the EM spectrum, it is not sufficient to remove completely the interference generated by similar metals, such as Cu and Zn. Consequently, integrating more parameters at different peaks (3–6) can give the opportunity to improve the selective detection. Moreover, some other interferences were identified, which could be due to other materials dissolved in the mining-impacted waters.

This novel approach needs further investigation to understand the causes of every interference caused by the water matrix, and more data could give an opportunity to develop f-EM sensors for specific toxic metal detection.

Future challenges

Additional work is required to evaluate and correlate changes with the water composition to further understand the effect of real water samples on the coating and its interaction with the Cu and Zn ions. Particularly, it will be necessary i) to evaluate the different microwave response for free and complexed metals, ii) to qualify and quantify the interference in the spectral response due to other inorganic and/or organic material in water, iii) to measure and correct changes caused by temperature variations. More experiments and data are also necessary for integrated peak features on the linear correlation between metal ions and the reflection coefficient.

Multianalysis will also be performed using a combination of f-EM sensors based on different coating materials. The durability and degradability of the coating integrated onto the sensor also require further research. Finally, a sensing platform made by printed microwave circuit boards set at specific frequency ranges can be manufactured and integrated into the national network for real-time metal pollution monitoring.

Conclusion

This study demonstrates the feasibility of using microwaves and planar sensors for the analysis of Cu and Zn concentrations in water. Planar sensors immersed in water were able to quantify changes of Cu concentration by the standard addition method. F-EM sensors, functionalised using thick films based on chelating polymers and metal oxides, were used for improving the specificity for Cu ions in mine water samples that were spiked continuously. The coated sensors show an improvement for Cu ion detection, especially in the frequency range 0.92–1.00 GHz with an improvement in sensitivity (1.631 Δ dB/mg/L), higher Q-factor (135.5) and low LOD (0.036 mg/L), demonstrating the feasibility to detect Cu concentration just above the environmental quality standards for freshwater (28–34 μ g/L). A Lorentzian peak fitting was used for analysing the spectral response to identify the parameters of the peaks, particularly those that are superimposed upon one another, including area and FWHM of the peaks. Detecting small changes in the spectral response by analysing more parameters for each peak as described was shown to improve the selectivity between Cu and Zn. More work is necessary for qualifying and quantifying the interferences caused by complex water matrices and similar pollutants. This research approach could provide a reliable specific f-EM sensor array for efficient water quality monitoring.

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Compliance with ethical standards

Conflict of interest The authors declare no conflict of interest.

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